

Welding Certificate

NB2276–CPR–1090-2–022/23.006

Manufacturer	Maschinenbau Lohse GmbH Unteres Paradies 63 89522 Heidenheim
Facilities of the Manufacturer	Maschinenbau Lohse GmbH Unteres Paradies 63 89522 Heidenheim
Standard	EN 1090-2, in the current edition
Execution Class and Standard	EXC3 acc. EN 1993-1-1:2005/A1:2014
Welding process(es) <small>(acc. EN ISO 4063)</small>	135 (MAG – metal active gas welding) 141 (TIG – weldin tungsten inert gas welding)
Base Material(s) <small>(acc. CEN ISO/TR 15608)</small>	1.1, 1.2 Acc. CEN ISO/TR 15608 and EN 1090-2, table 2 und 3 8.1 Acc. CEN ISO/TR 15608 and EN 1090-2, table 4, and authorization Z-30.3-6
Responsible welding coordinator <small>(first name, name, date of birth, qualification)</small>	see list on the second page
Substitute <small>(first name, name, date of birth, qualification)</small>	see list on the second page
Attestation	It is confirmed that, for base materials groups 1.2 and 8.1, and thickness up to 40mm are available. The WPQRs are accepted in accordance with EN ISO 15613 or EN ISO 15614-1.
Valid from	18.10.2023
Validity Period	This certificate remains valid as long as the conditions laid down in the technical specification in reference (in connection with EN 1090-1:2009+A1:2011) or the manufacturing conditions in the factory or the FPC itself are not modified significantly.

Darmstadt, den 18.10.2023
Place and date of issue



Dipl.-Ing. (FH) J. Anders, IWE, SFI
Head of certification body

This certificate remains the property of ISIB Dr. Möll GmbH. The Manufacturer is obliged in the case that the certification conditions are no longer valid, in case of miss use, or in the case of annulment acc. to point 5.3 or 5.4 of the quality-management-handbook of the certification body, to give back this document.

to the welding certification
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Responsibility of welding supervisors

Execution class	EXC 2 acc. EN 1090-2 <i>name, date of birth, qualification</i>
responsible welding coordinator	Ernst Bosch, 13.02.1966, IWS
Substitute welding coordinator	Rudolf Lak, 04.05.1959, SFI (TÜV)
Supporting welding coordinator	---
Execution class	EXC 3 acc. EN 1090-2 <i>name, date of birth, qualification</i>
responsible welding coordinator	Rudolf Lak, 04.05.1959, SFI (TÜV)
Sch, ffSubstitute welding coordinator	---
Supporting welding coordinator	Ernst Bosch, 13.02.1966 IWS

The responsibilities and tasks according to DIN EN ISO 14731 must be defined internally