

Butterfly Valves

PTFE Seat



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BVTT - Wafer
DN040-600 . 1" 1/2 -24"**BLTT - Lug**
DN050-600 . 2"-24"**Max working pressure**

type	DN	Pmax	disc	vacuum	Flanges
Wafer	DN040	16bar	inox	Y	PN 10-16 • A150
Wafer Lug	DN050÷200	16bar	inox	Y	PN 10-16 • A150
Wafer Lug	DN050÷200	16bar	inox+PTFE	N	PN 10-16 • A150
Wafer Lug	DN250÷300	10bar	inox	Y	PN 10-16 • A150
Wafer Lug	DN250÷300	10bar	inox+PTFE	N	PN 10-16 • A150
Wafer Lug	DN350÷400	10bar	inox	Y	PN 10-16 • A150
Wafer Lug	DN350÷400	10bar	inox+PTFE	N	PN 10-16 • A150
Wafer Lug	DN500÷600	6bar	inox	Y	PN 10-16 • A150
Wafer Lug	DN500÷600	6bar	inox+PTFE	N	PN 10-16 • A150

Design:

EN 593 ~ EN 736 ~ EN 12516 ~ EN 1092
 ISO 5211 ~ DIN 3337 ~ API 609
 PED 2014/68/EU - Mod. H

Face to face:

DIN EN 558 Series 20 ~ ISO 5752 Series 20
 BS-5155 Series 4 ~ MSS-SP67
 API 609 cat. A ~ NFE 29305-1

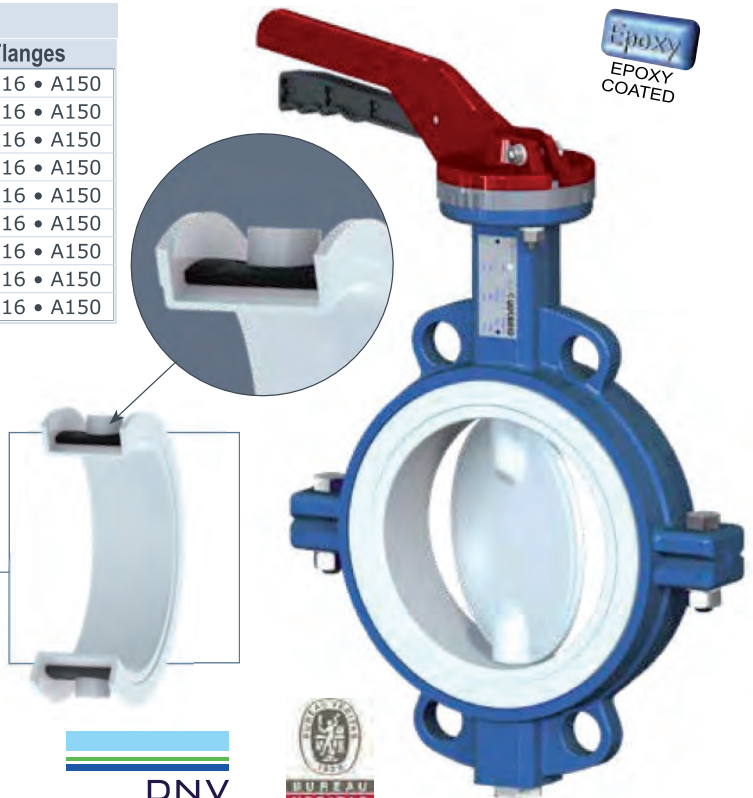
Testing:

EN 12266-1 Rate A (supersedes DIN 3230)
 ISO 5208 Rate A ~ API 598

Tag:

EN 19 ~ MSS SP-25

The thickness
 of the PTFE
 body seat
 varies from
 2,5 to 3 mm
 depending
 on the position



All valves are supplied
 with a metallic label
 in compliance
 with PED directive.

SIL safety
 integrity
 level

EAC

CE 0497
 [PED]

Ex

II 2GD Ex h X
 X (see ATEX
 accompanying instructions)

TÜV
 TA-Luft

BODY

material	references	standard coating	lug	wafer
Ductile iron (wafer, lug)	EN-GJS 400-15 (GS400)	Epoxy RAL 5009	50-600	40-600
Carbon steel (wafer only)	EN 1.0619 (ASTM A216-WCB)	Epoxy RAL 9005	-	50-600
Stainless steel (wafer only)	EN 1.4408 (ASTM A351 CF8M)	-	-	50-600

DISC

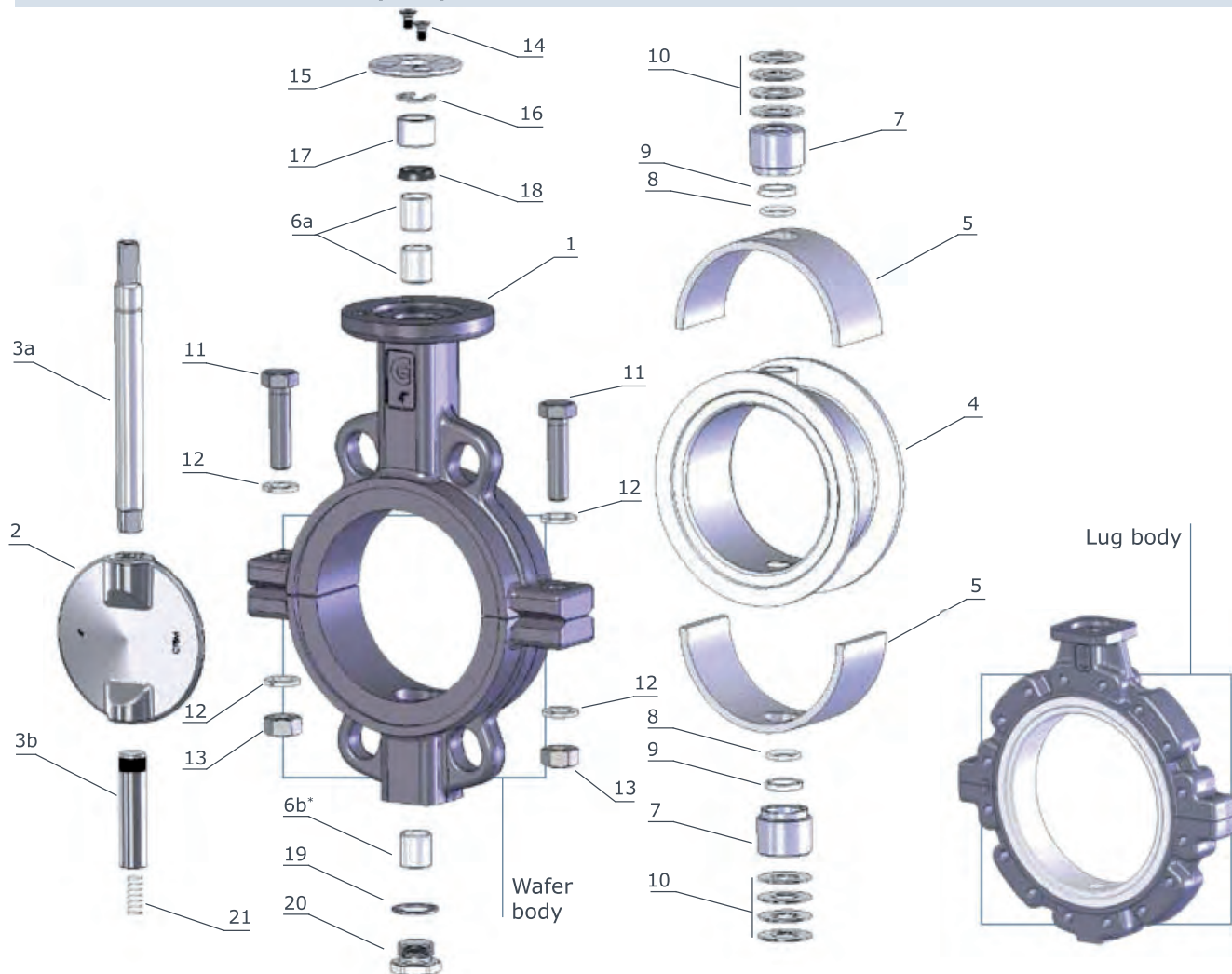
material	references	standard coating	coating on request	DN
Stainless steel	EN 1.4408 (ASTM A351 CF8M)	-	HALAR®	40-600
Stainless steel	A747 CB7Cu-1 + PTFE	PTFE	-	50-600
Hastelloy®	EN 2.4602 (ASTM A494 CX2MW)	-	-	40-600
Super Duplex	EN 1.4469 (A890 Gr. 5A)	-	-	40-600

BODY SEAT

ref.	designation	trade name	working temp.	applications
PTFE	polytetrafluorethylene	TEFLON®	-55°C / +200°C	acids, foods, solvents

On request can be supplied other materials as:
 Coating on request:

LCB, Hastelloy, Uranus, Alloy, SuperDuplex, Special steels.
 Halar®, Chenisil®, PFA

BVTT DN040-300 . 1" 1/2 - 12"**BLTT** DN050-300 . 2" - 12"**PN 10-16 • ANSI 150****Stainless steel EN 1.4408~CF8M (A316) disc**

item	q.ty	part	material
1	1	body	• EN-GJS400-15 (GS400) • EN 1.069~ A216-WCB (wafer only) • A351-CF8M (wafer only)
2	1	disc	• A351 - CF8M (AISI 316) • HALAR® (on request)
3a	1	upper shaft	• EN 1.4401~ AISI 316
3b	1	lower shaft	• EN 1.4401~ AISI 316
◇4	1	body seat	• PTFE
◇5	1	elastic support	• silicon
6a	2	bush upper shaft	• steel + PTFE
6b*	1*	bush lower shaft	• steel + PTFE
7	2	housing	• EN 1.4401~ AISI 316
◇8	2	O. Ring	• FEP + FKM (VITON®)
◇9	2	C. Ring	• PTFE
10	2	springs set	• steel

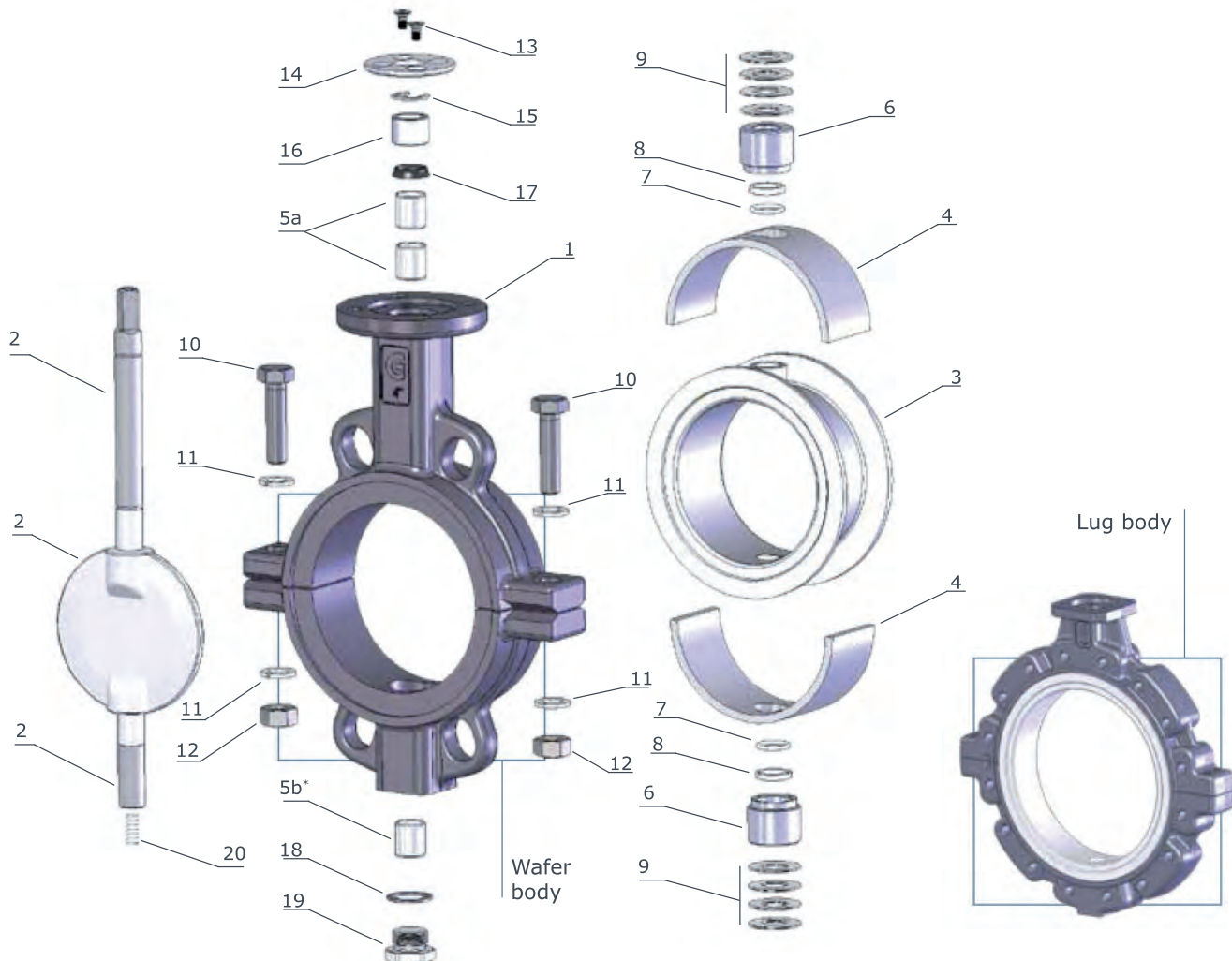
* only DN200/300

◇ parts included in spare kit

item	q.ty	part	material
11	2	screw	• 8.8 zinc plated steel • A4~A316 (body CF8M)
12	4	washer	• 8.8 zinc plated steel • A4~A316 (body CF8M)
13	2	screw nut	• 8.8 zinc plated steel • A2~304 (body CF8M)
14	2	screw	• 10.9 zinc plated steel • A4~A316 (body CF8M)
15	1	upper flange	• IXEF (DN 50/150) • aluminium (DN 200/300)
16	1	stop ring	• steel
◇17	1	upper bush	• PTFE
◇18	1	O. Ring	• FKM (VITON®)
19	1	plug packing	• aluminium • PTFE (body CF8M)
20	1	threaded plug	• zinc plated steel • 1.4401~A316 (body CF8M)
21	1	spring	• 1.4401~A316 (antistatic device)

BVTT - Wafer **BLTT** - Lug
DN 50 - 300 • 2" - 12"
PN 10-16 • ANSI 150

disc A747 CB7Cu-1 +PTFE



item	q.ty	part	material
1	1	body	• EN-GJS400-15 (GS400) • EN 1.069~ A216-WCB (wafer only) • A351-CF8M (wafer only)
◇2	1	disc - shafts	• A747 CB7Cu-1 + PTFE
◇3	1	body seat	• PTFE
◇4	1	elastic support	• silicon
5a	1	bush upper shaft	• steel + PTFE
5b *	1	bush lower shaft	• steel + PTFE
6	2	housing	• EN 1.4401~A316
◇7	1*	O. Ring	• FEP + FKM (VITON®)
◇8	2	C. Ring	• PTFE
9	2	springs set	• steel
10	2	screw	• 8.8 zinc plated steel • A4~A316 (body CF8M)

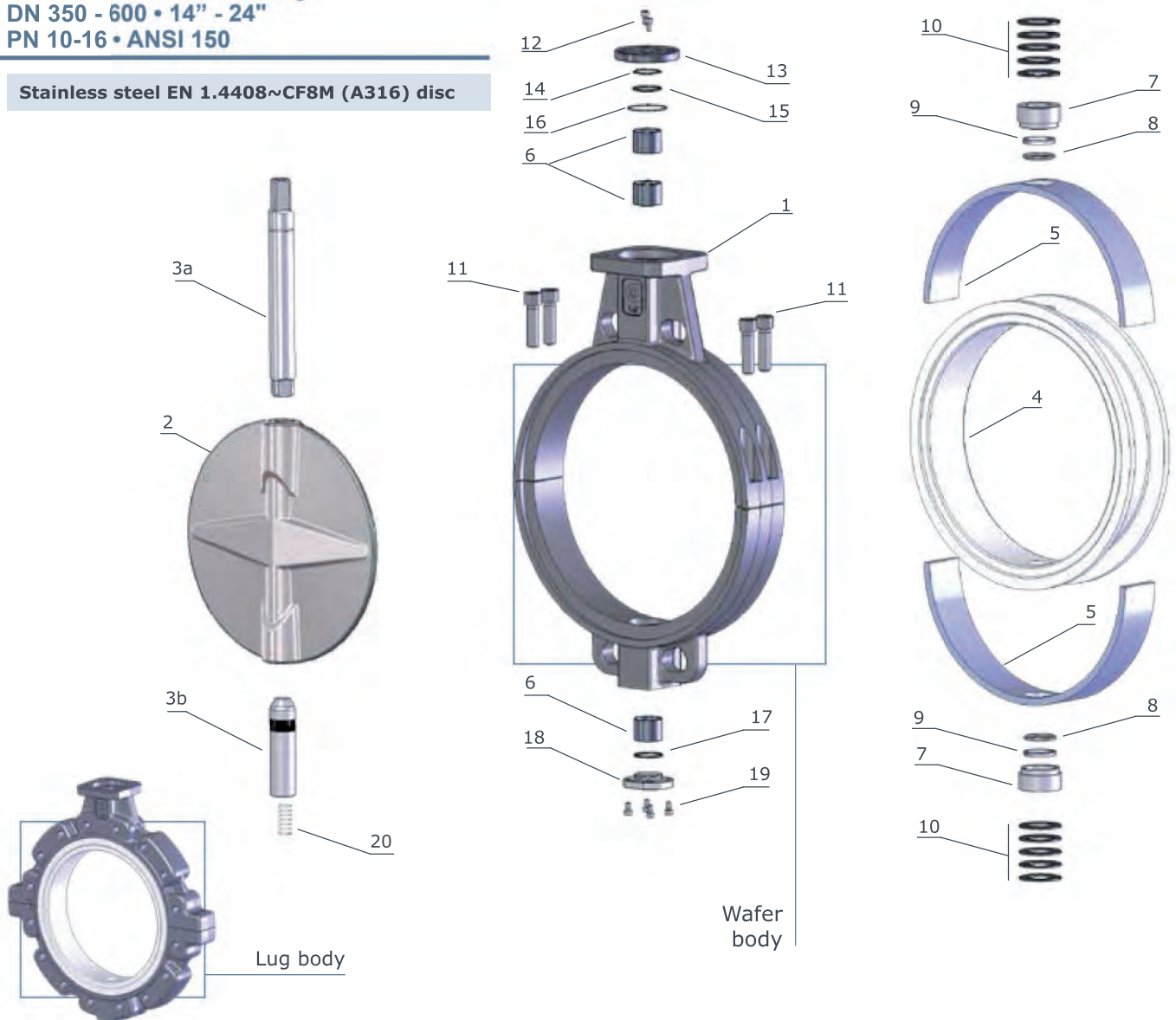
*only DN200/300

◇ parts included in spare kit

item	q.ty	part	material
11	2	washer	• 8.8 zinc plated steel • A4~A316 (body CF8M)
12	2	screw nut	• 8.8 zinc plated steel • A2~304 (body CF8M)
13	4	screw	• 8.8 zinc plated steel • A2~316 (body CF8M)
14	2	upper flange	• IXEF (DN 50/150) • aluminium (DN 200/300)
15	2	stop ring	• steel
◇16	1	upper bush	• PFTE
◇17	1	O. Ring	• FKM (VITON®)
18	1	plug packing	• aluminium • PTFE (body CF8M)
19	1	threaded plug	• zinc plated steel • 1.4401~A316 (body CF8M)
20	1	spring	• 1.4401~A316 (antistatic device)

BVTT - Wafer **BLTT** - Lug
 DN 350 - 600 • 14" - 24"
 PN 10-16 • ANSI 150

Stainless steel EN 1.4408~CF8M (A316) disc



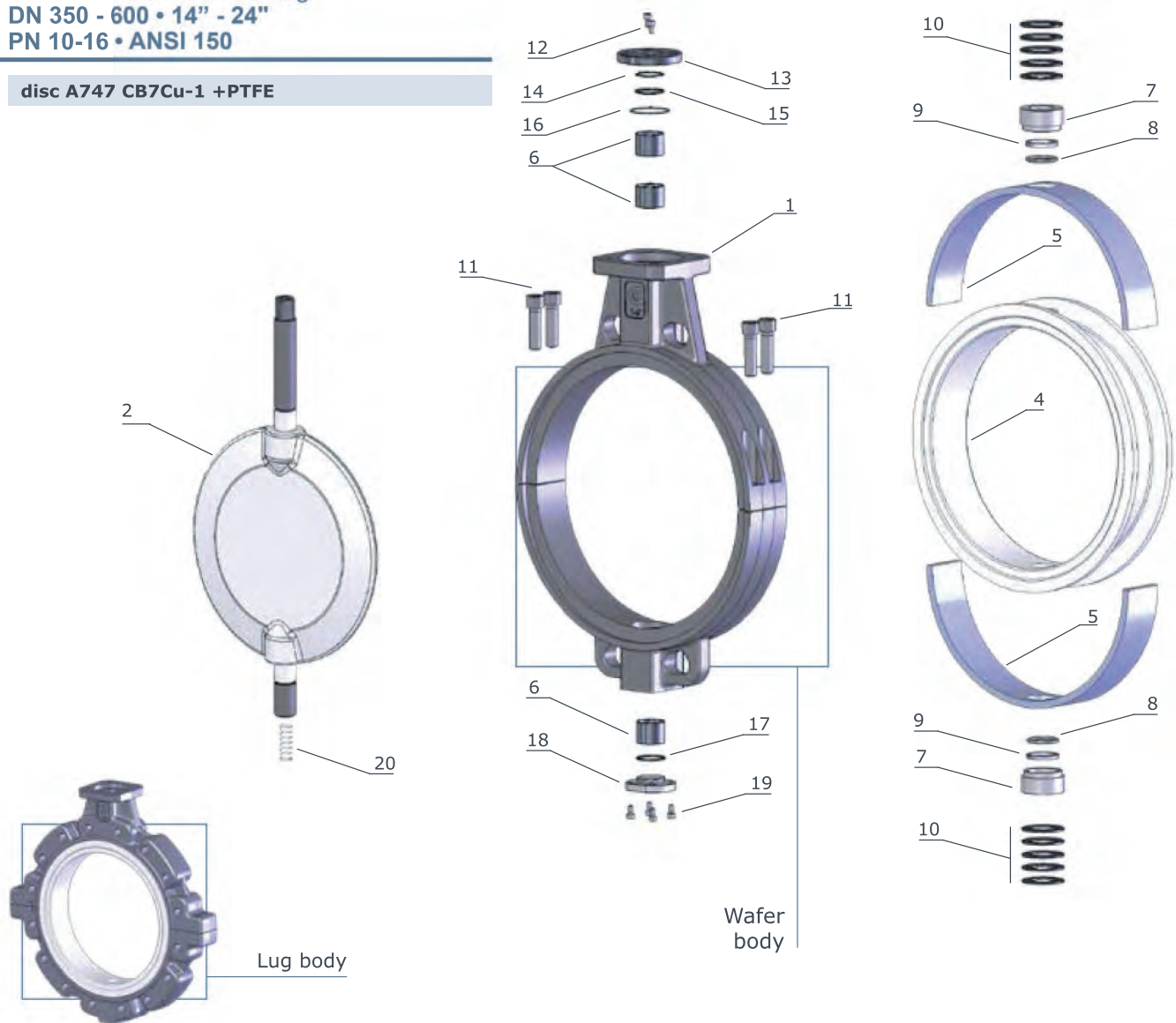
item	q.ty	part	material
1	1	body	• EN-GJS400-15 (GS400) • EN 1.069~A216-WCB (wafer only) • EN 1.4408~CF8M (A316) wafer only
2	1	disc	• EN 1.4408~CF8M (A316) • HALAR® (on request)
3a	1	upper shafts	• EN 1.4401~AISI 316
3b	1	lower shafts	• EN 1.4401~AISI 316
◇4	1	body seat	• PTFE
◇5	1	elastic support	• silicon
6	3	bush shaft	• A105 + PTFE
7	2	housing	• EN 1.4401~AISI 316
◇8	2	O. Ring	• FEP + FKM (VITON®)
◇9	2	C. Ring	• PTFE
10	2	springs set	• steel
11	4	screw	• 8.8 zinc plated steel • A4~A316 (body CF8M)

item	q.ty	part	material
12	2	screw	• 8.8 zinc plated steel • A4~A316 (body CF8M)
13	1	upper flange	• zinc plated steel • 1.4401~A316 (body CF8M)
◇14	1	O. Ring	• FKM (VITON®)
15	1	stop ring	• steel
◇16	1	O. Ring	• FKM (VITON®)
◇17	1	O. Ring	• FKM (VITON®)
18	1	lower flange	• zinc plated steel • 1.4401~A316 (body CF8M)
19	4	screw	• 8.8 zinc plated steel • A4~A316 (body CF8M)
20	1	spring	• 1.4401~A316 (antistatic device)

◇ parts included in spare kit

BVTT - Wafer BLTT - Lug
DN 350 - 600 • 14" - 24"
PN 10-16 • ANSI 150

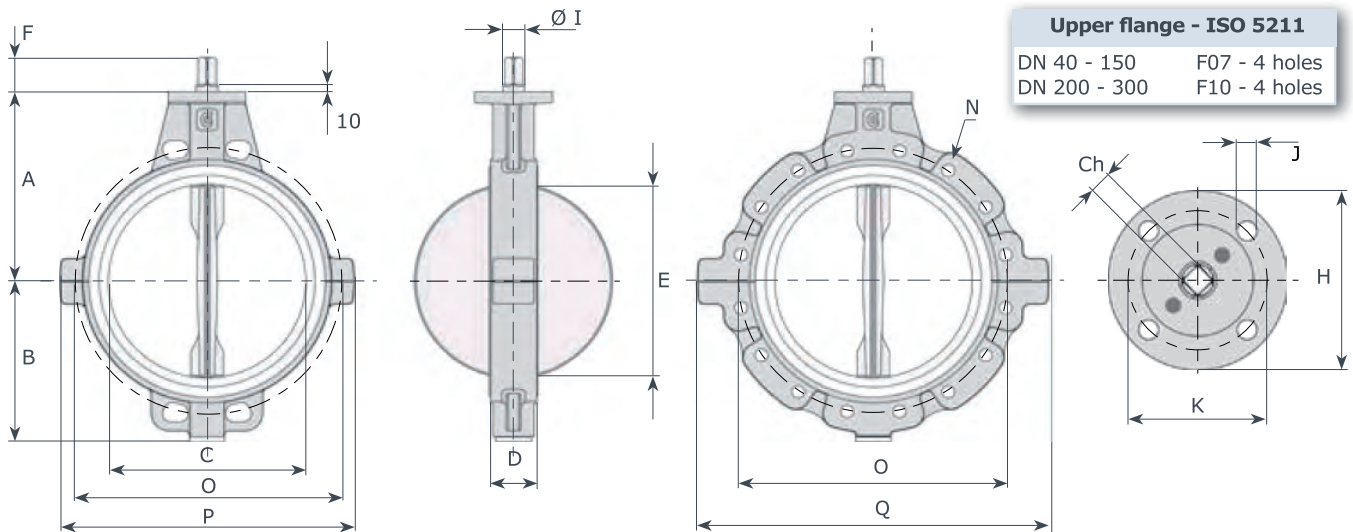
disc A747 CB7Cu-1 +PTFE



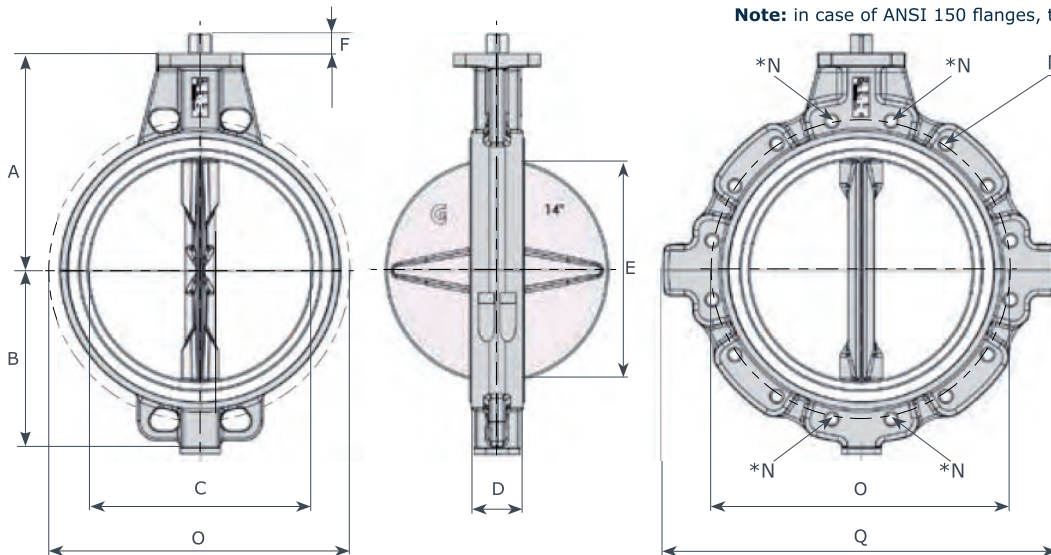
item	q.ty	part	material
1	1	body	• EN-GJS400-15 (GS400) • EN 1.069~ A216-WCB (wafer only) • EN 1.4408~CF8M (A316) wafer only
2	1	disc	• A747 CB7Cu-1 + PTFE
◇4	1	body seat	• PTFE
◇5	1	elastic support	• silicon
6	3	bush shaft	• A105 + PTFE
7	2	housing	• EN 1.4401~ AISI 316
◇8	2	O. Ring	• FEP + FKM (VITON®)
◇9	2	C. Ring	• PTFE
10	2	springs set	• steel
11	4	screw	• 8.8 zinc plated steel • A4~A316 (body CF8M)

item	q.ty	part	material
12	2	screw	• 8.8 zinc plated steel • A4~A316 (body CF8M)
13	1	upper flange	• zinc plated steel • 1.4401~A316 (body CF8M)
◇14	1	O.Ring	• FKM (VITON®)
15	1	stop ring	• steel
◇16	1	O.Ring	• FKM (VITON®)
◇17	1	O.Ring	• FKM (VITON®)
18	1	lower flange=	• zinc plated steel • 1.4401~A316 (body CF8M)
19	4	screw	• 8.8 zinc plated steel • A4~A316 (body CF8M)
20	1	spring	• 1.4401~A316 (antistatic device)

◇ parts included in spare kit

BVTT - Wafer **BLTT** - Lug

DN	"	A	B	C	D	E	F	ØI	Ch	H	K	J	P	Q	PN 10			PN 16			ANSI 150			Kg.	
															N	n.	O	N	n.	O	N	n.	O	wafer	lug
40	1 1/2	130	75	49	33	36	34	14	11	90	70	9	-	-	M16	4	110	M16	4	110	M14	4	98.4	3	-
50	2	138	81	55	43	35	34	14	11	90	70	9	165	165	M16	4	125	M16	4	125	M16	4	120.7	3.4	3.9
65	2 1/2	144	98	68	46	50	34	14	11	90	70	9	186	186	M16	8	145	M16	8	145	M16	4	139.7	4.1	4.7
80	3	158	110	81	46	67	34	14	11	90	70	9	196	242	M16	8	160	M16	8	160	M16	4	152.4	4.4	7.6
100	4	173	128	101	52	87	34	16	11	90	70	9	220	270	M16	8	180	M16	8	180	M16	8	190.5	6.8	8.4
125	5	186	140	126	56	113	34	18	14	90	70	9	250	297	M16	8	210	M16	8	210	M20	8	215.9	8.8	11.2
150	6	202	155	150	56	140	34	18	14	90	70	9	278	321	M20	8	240	M20	8	240	M20	8	241.3	10.5	12.9
200	8	240	190	200	60	191	38	22	17	125	102	11	355	420	M20	8	295	M20	12	295	M20	8	298.5	15.2	25.0
250	10	270	220	250	68	241	38	30	22	125	102	11	398	472	M20	12	350	M24	12	355	M22	12	362.0	24.5	30.0
300	12	300	247	298	78	289	38	30	22	125	102	11	455	540	M20	12	400	M24	12	410	M22	12	431.8	32.0	45.0

Note: in case of ANSI 150 flanges, threading can be ANSI B1.1 UNC2B

***Note:** WAFER bodies DN 600 - 700 - 800 have 4 holes N threaded as relevant LUG version

**Upper flange
ISO 5211**

DN350-400 F12-4 fori
DN500 F14/16 - 4 fori
DN600 F16-4 fori

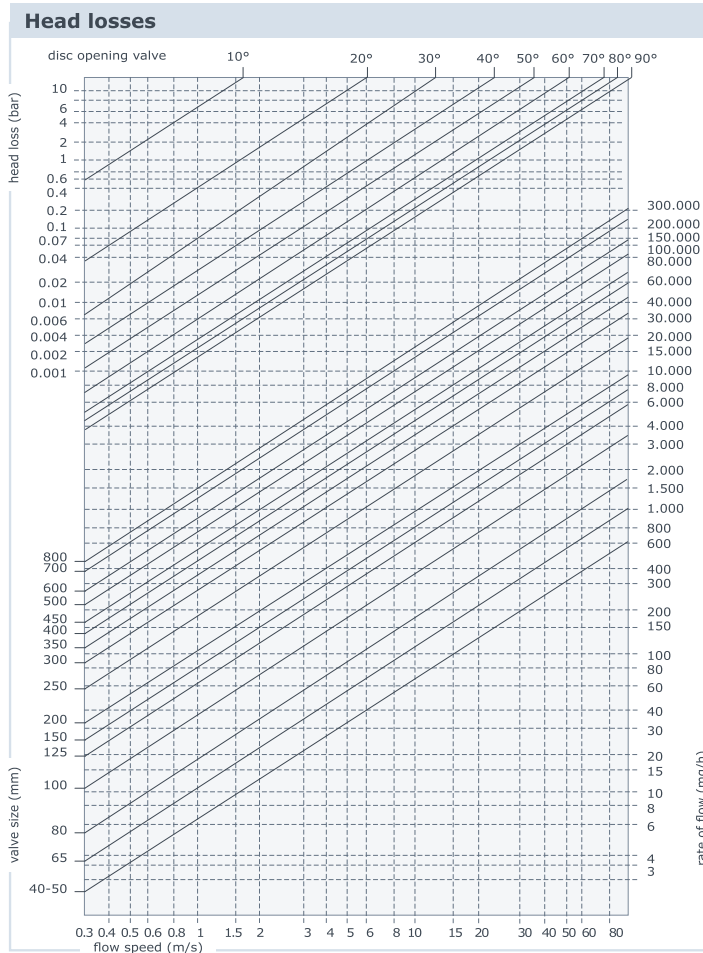
DN	"	A	B	C	D	E	F	ØI	Ch	H	K	J	Q	PN10			PN16			ANSI150			kg.	
														N	n.	O	N	n.	O	N	n.	O	wafer	lug
350	14	330	280	341	78	332	28	35	27	150	125	14	600	M20	16	460	M24	16	470	M24	12	476.3	54	73
400	16	355	305	390	102	376	28	40	27	150	125	14	690	M24	16	515	M27	16	525	M27	16	539.8	68	104
500	20	422	366	485	127	479	37	45	36	210	140/165	18/22	820	M24	20	620	M30	20	650	M27	20	635.0	149	179
600	24	495	460	595	154	575	47	60	46	210	165	22	940	M27	20	725	M33	20	770	M33	20	749,3	215	310

TT Series - Torque values - Nm - safety factor excluded

disc: EN 1.4408~CF8M (A316) working pressure BAR										fluid H ₂ O - 20°C			
DN	0	6	10	16	DN	0	6	10	16	DN	0	6	10
40	5	9	13	20	125	65	70	85	100	350	400	450	550
50	13	16	19	28	150	60	65	94	105	400	700	800	1000
65	20	28	35	38	200	128	153	188	250	500	980	1250	-
80	35	45	52	65	250	190	232	296	-	600	1805	2470	-
100	40	60	70	75	300	214	296	366	-	-	-	-	-

disc: St. Steel + PTFE working pressure BAR										fluid H ₂ O - 20°C			
DN	0	6	10	16	DN	0	6	10	16	DN	0	6	10
40	-	-	-	-	125	50	60	75	85	350	500	540	590
50	14	16	18	25	150	60	70	90	100	400	750	850	1030
65	16	20	23	28	200	122	145	180	219	500	950	1240	-
80	26	40	49	55	250	180	220	280	-	600	1950	2550	-
100	35	51	62	66	300	205	280	350	-	-	-	-	-

Notes: values indicated in this page is only for information

**Formulae for calculation of rate flow**

Liquids: $Q = \frac{KV}{\sqrt{\frac{PS}{\Delta P}}}$

Q rate of flow (m³/h)
PS specific gravity (water=1)
ΔP pressure drop (bar)

Gas: $Q = 28.5 \cdot \frac{KV}{\sqrt{\frac{PS}{P_2 \cdot \Delta P}}}$

Q rate of flow (m³/h)
PS specific gravity (air=1)
ΔP pressure drop (bar)
(less than 1/2 inlet pressure)
P₂ outlet pressure

Steam: $Q = 22.5 \cdot KV \cdot \sqrt{P_2 \cdot \Delta P}$

Q rate of flow (Kg/h)
ΔP pressure drop (bar)
(less than 1/2 inlet pressure)
P₂ outlet pressure

Calculation of the rate of flow equivalent to H₂O:

$$Q_e = Q \sqrt{\frac{d}{1000}}$$

For different liquid, gas or steam head losses are determined by equivalent water rate of flow, as follows:

Q_e equivalent water flow
(mc/l o l/s)
Q fluid flow
(mc/l o l/s)
d fluid specific gravity
(Kg/mc)

	Values KV (CV = 1,16 KV)												
angle	40/50	65	80	100	125	150	200	250	300	350	400	500	600
5°	-	-	-	-	-	-	-	-	-	53	68	106	207
10°	-	-	-	-	-	-	-	21	49	123	161	246	629
15°	0,2	0,6	1,8	2,4	4,2	5,6	14	80	188	228	299	457	1168
20°	0,9	2,5	5,2	9,5	15	23	110	156	280	315	412	630	2010
25°	3	6,1	12	22	38	61	125	225	354	457	597	914	2735
30°	6,1	11	21	39	69	112	211	310	381	661	863	1320	5080
35°	9,9	18	33	60	105	166	303	433	521	890	1162	1778	6254
40°	15	27	49	88	148	228	405	591	742	1184	1547	2366	9700
45°	21	38	68	121	199	303	528	774	987	1552	2028	3102	11581
50°	29	51	91	159	262	394	679	988	1252	2008	2620	4010	15000
55°	39	68	119	207	338	505	863	1247	1571	2548	3318	5090	17765
60°	53	90	156	269	434	641	1085	1591	2059	3225	4202	6442	22200
65°	72	121	209	357	565	820	1364	2065	2807	3983	5196	7957	26077
70°	92	161	283	487	768	1097	1788	2715	3744	5195	6775	10377	34500
75°	109	209	381	662	1059	1507	2425	3625	4935	6964	9084	13912	39546
80°	115	240	457	815	1303	1861	3043	4768	6831	9301	12142	18578	47560
85°	115	253	502	906	1457	2008	3642	4890	8230	10280	13408	20533	52566
90°	116	257	508	925	1492	2168	3838	5010	9233	10792	14082	22024	56381

Flanges to be used

EN1092-1
Tipo 11UNI
2280/81
2282/67DIN
2631
2632
2633A150
B16.5
welding neckEN1092-1
Tipo 01UNI
2276/77
2278/67DIN
2575
2576
2577A150
B16.5
slip onEN1092-1
Tipo 02/32UNI
6088/89
6090DIN
2641
2642
2643EN1092-1
Tipo 04/34UNI
2289/90
2291DIN
2672
2673
2674

Compatibility flanges - body Wafer

DN	EN 1092-1 / EN 1092-2					ASME/ANSI			BS 10		JIS B2220		
	PN 6	PN 10	PN 16	PN 25	PN 40	class 125	class 150	class 300	tab D	tab E	5K	10K	16K
40	✓	✓	✓	✓	✓	✓	✓	✗	✓	✓	✓	✓	✓
50	●	✓	✓	✓	✓	✓	✓	✗	●	●	●	✓	✗
65	●	✓	✓	✓	✓	✓	✓	●	●	●	●	✓	●
80	●	✓	✓	✓	✓	✓	✓	✗	●	●	●	●	✓
100	●	✓	✓	✗	✗	✓	✓	✗	●	✗	●	●	✓
125	●	✓	✓	✗	✗	✓	✓	✗	✓	✓	●	●	✓
150	●	✓	✓	●	●	✓	✓	✗	●	●	●	✓	✗
200	●	✓	✓	✗	✗	✓	✓	✗	✓	✓	●	●	✓
250	●	✓	✓	●	●	✓	✓	✗	✗	✓	✓	✓	●
300	●	✓	✓	✗	✗	✓	✓	✗	✓	✓	●	●	✗
350	●	✓	✓	✗	✗	✓	✓	✗	✓	✓	✗	✗	●
400	✗	✓	✓	✗	✗	✓	✓	✗	✗	✗	✗	●	●
500	✗	✓	✓	●	●	✓	✓	✗	✗	✗	✗	✓	●
600	●	✓	✓	●	✗	✓	✓	✗	✗	✗	●	●	✗

✓ standard
✗ not possible

● on request

Compatibility flanges - body Lug

DN	EN 1092-1 / EN 1092-2					ASME/ANSI			BS 10		JIS B2220		
	PN 6	PN 10	PN 16	PN 25	PN 40	class 125	class 150	class 300	tab D	tab E	5K	10K	16K
50	●	✓	✓	✓	✓	✓	✓	✗	●	●	●	●	✗
65	●	✓	✓	✓	✓	✓	✓	✗	●	●	●	✓	●
80	●	✓	✓	✓	✓	✓	✓	✗	●	●	●	●	●
100	✗	✓	✓	●	●	✓	✓	✗	✗	●	●	●	●
125	●	✓	✓	●	●	✓	✓	✗	✓	✓	●	●	●
150	●	✓	✓	●	●	✓	✓	✗	●	●	●	✓	✗
200	●	✓	✓	✗	✗	✓	✓	✗	✓	✓	●	●	●
250	●	✓	✓	●	✗	✓	✓	✗	✗	✓	●	●	✗
300	●	✓	✓	✗	✗	✓	✓	✗	✓	✓	●	✗	✗
350	●	✓	✓	✗	✗	✓	✓	✗	✓	✓	●	●	●
400	●	✓	✓	●	✓	✓	✓	✗	✗	✗	●	●	●
500	●	✓	✓	●	✓	✓	✓	✗	✗	✗	●	●	●
600	●	✓	✓	●	✗	✓	✓	✗	✗	✗	●	✗	✗

✓ standard
✗ not possible

● on request

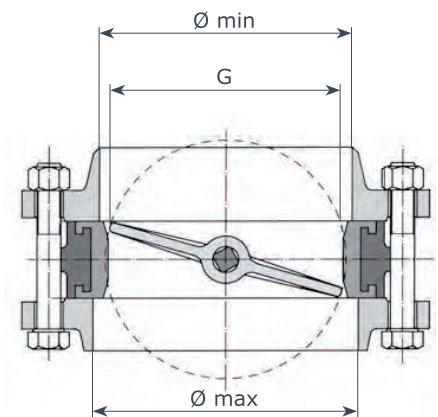
Bolts and rods dimensions

DN	Wafer valves								
	PN 10			PN 16			ANSI 150		
	Bolts	Rods	N°	Bolts	Rods	N°	Bolts	Rods	N°
40	M16x90	M16x100	4	M16x90	M16x100	4	M14x90	M14x110	4
50	M16x100	M16x120	4	M16x100	M16x120	4	M16x100	M16x130	4
65	M16x110	M16x130	8	M16x110	M16x130	8	M16x110	M16x140	4
80	M16x110	M16x130	8	M16x110	M16x130	8	M16x120	M16x150	4
100	M16x120	M16x140	8	M16x120	M16x140	8	M16x120	M16x150	8
125	M16x120	M16x150	8	M16x120	M16x150	8	M20x130	M20x160	8
150	M20x130	M20x160	8	M20x130	M20x160	8	M20x140	M20x160	8
200	M20x140	M20x170	8	M20x140	M20x170	12	M20x150	M20x170	8
250	M20x150	M20x180	12	M24x150	M24x180	12	M22x160	M22x190	12
300	M20x160	M20x190	12	M24x160	M24x190	12	M22x170	M22x210	12
350	M20x160	M20x190	16	M24x170	M24x200	16	M24x180	M24x220	12
400	M24x190	M24x220	16	M27x210	M27x240	16	M27x210	M27x250	16
500	M24x210	M24x240	20	M30x240	M30x280	20	M27x250	M27x290	20
600	M27x250	M27x290	20	M33x270	M33x320	20	M33x290	M33x340	20
	M27x75	-	8	M33x85	-	8	M33x95	-	8

DN	Lug valves					
	PN 10		PN 16		ANSI 150	
	Bolts	N°	Bolts	N°	Bolts	N°
50	M16x35	8	M16x35	8	M16x35	8
65	M16x40	16	M16x40	16	M16x40	8
80	M16x40	16	M16x40	16	M16x40	8
100	M16x40	16	M16x40	16	M16x45	16
125	M16x45	16	M16x45	16	M20x50	16
150	M20x45	16	M20x45	16	M20x50	16
200	M20x50	16	M20x50	24	M20x55	16
250	M20x55	24	M24x55	24	M22x60	24
300	M20x60	24	M24x60	24	M22x60	24
350	M20x60	32	M24x65	32	M24x65	24
400	M24x70	32	M27x70	32	M27x80	32
500	M24x80	40	M30x80	40	M27x90	40
600	M27x90	40	M33x100	40	M33x100	40

NOTE 1: Screw and rod dimensions have been calculated with WELDING NECK flanges PN 10/16 (EN1092-1 Tipe 11) ANSI150 (ANSI B16.5)

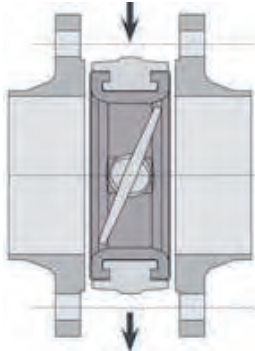
NOTE 2: Number of nMTS should be double when WAFER valves are assembled with threaded rods.



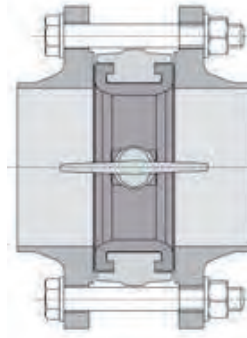
DN	40	50	65	80	100	125	150	200	250	DN	300	350	400	500	600
G	36	35	50	67	87	113	140	191	241	5°	289	332	376	479	575
Ø min	29	44	60	75	98	122	148	196	244	10°	296	332	378	478	566
Ø max	49	62	80	93	118	146	175	225	275	15°	330	372	422	500	600

Installation

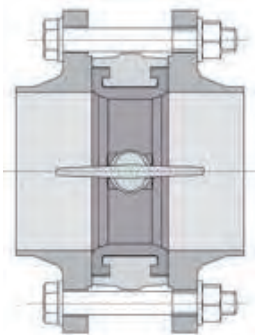
Assembly



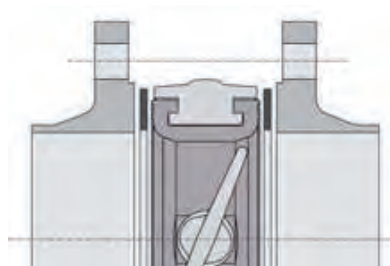
- 1 - Leave a space between flanges so that valve can be easily inserted and removed.



- 2 - Open completely the valve before tightening flanges.



- 3 - Tighten bolts till flanges are in contact with valve body.

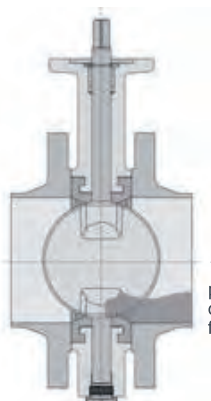


- 4 - **NOTE:** do not insert other packing between flange and valve.

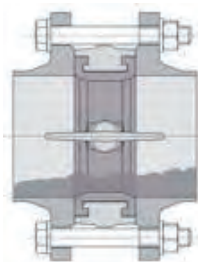
NOTE: Weld the pipe only in spots with the valve between flanges. Remove the valve before finishing welding to avoid that heat damage the seat. Clean carefully the welding to avoid that slags damage the seat.

Installation for powders and muddy fluids

In case of use with powders or muddy fluids, install the valve with horizontal rotation axis, to allow sediments to flow easily on opening.



Wrong
Vertical rotation axis

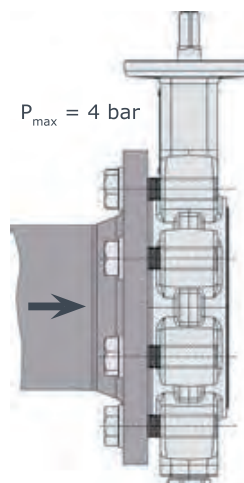


Right
Horizontal rotation axis

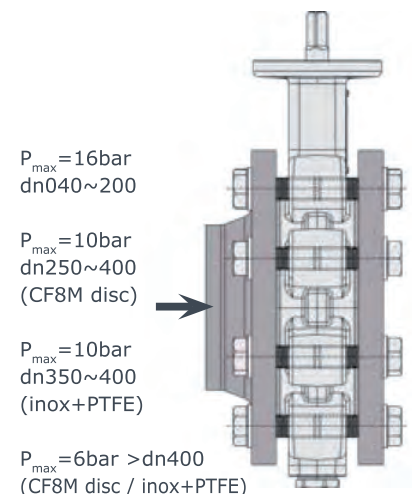
This type of installation is always advisable with valve diameters over DN 400.

End piping installation

When valves are installed end of piping, a counterflange as per dwg type B is needed to secure tightness at max pressure.

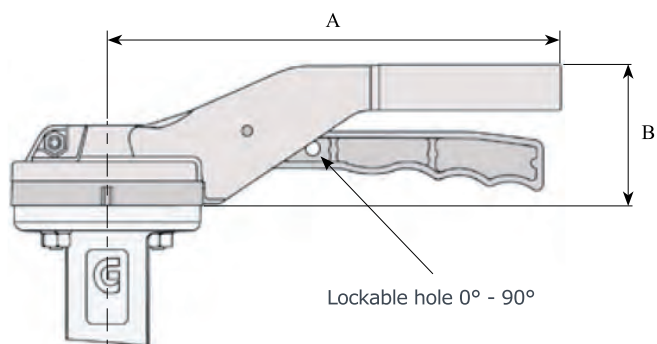


Type A installation
with MT end piping



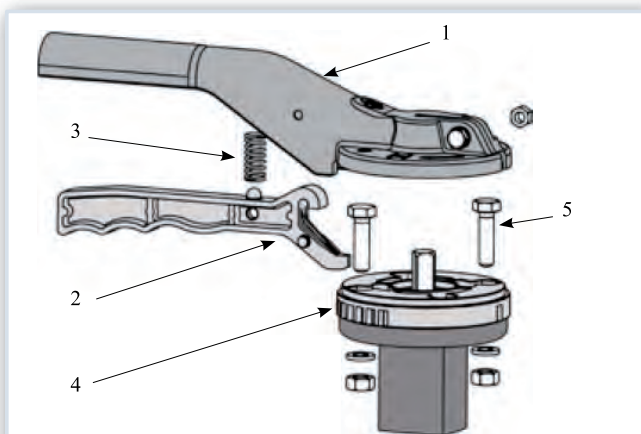
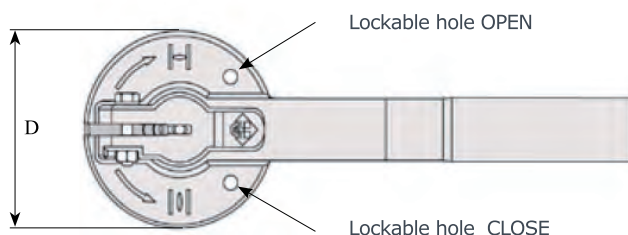
Type B installation
with end piping

Handlevers



DN	A	B	D	Kg	
				aluminium	st. steel
40 - 100	220	67	93	0.60	1.80
125 - 150	275	67	93	0.65	2.05
200 - 300	340	76	125	1	-

Note: DN 250 - 300 handlever not recommended



		DN40 - 300	DN40 - 150
1	lever	aluminium	EN 1.408~A351
2	trigger	aluminium	EN 1.408~A351
3	spring	stainless steel	stainless steel
4	disc positioning	aluminium	EN 1.408~A351
5	screws	stainless steel	stainless steel

positioning disc DN 40 - 150 designed for flanges ISO 5211 F05/F07



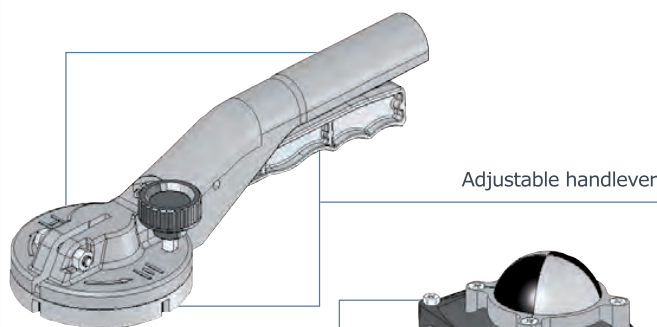
10 positions



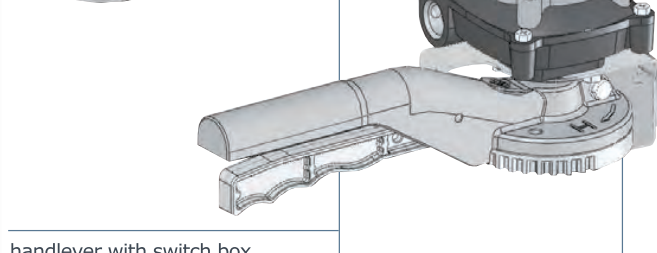
Open - Closed

positioning disc with two types of regulation: 10 positions or Open/Close

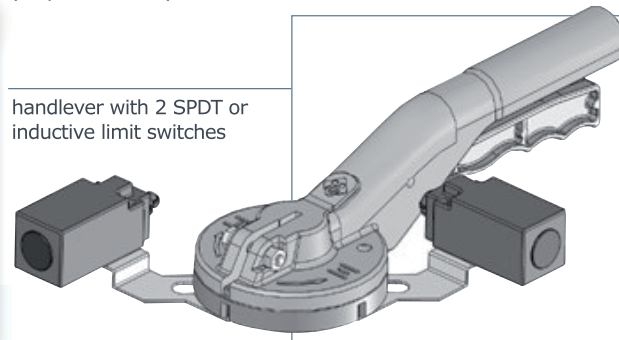
OPTIONALS



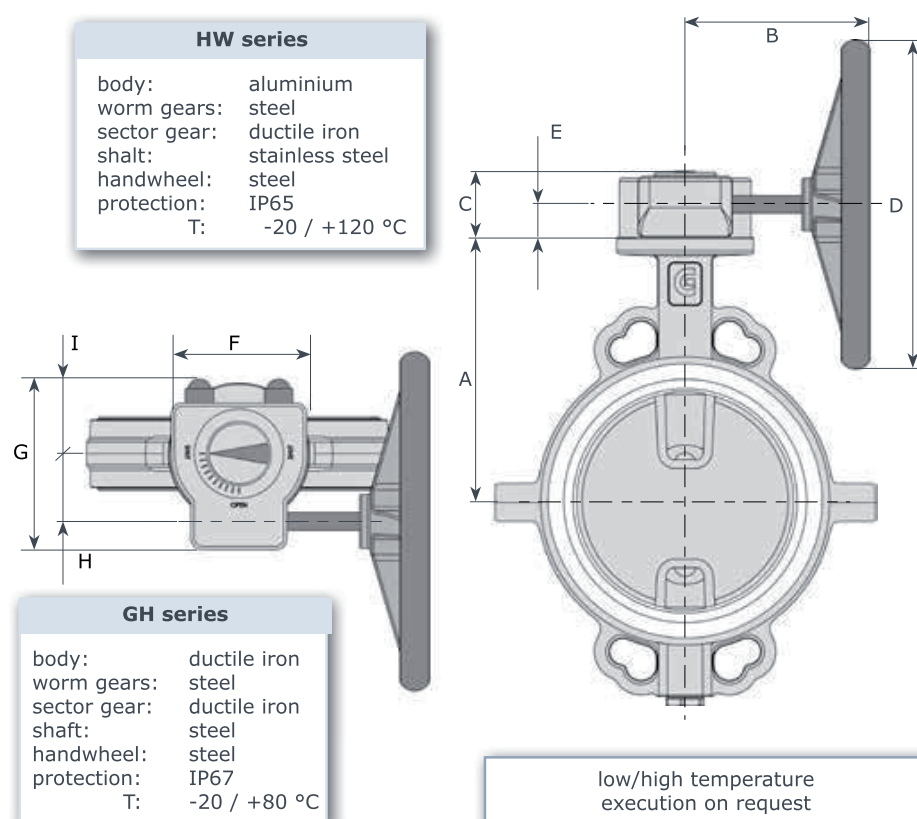
Adjustable handlever



handlever with switch box
(only DN 40/300)

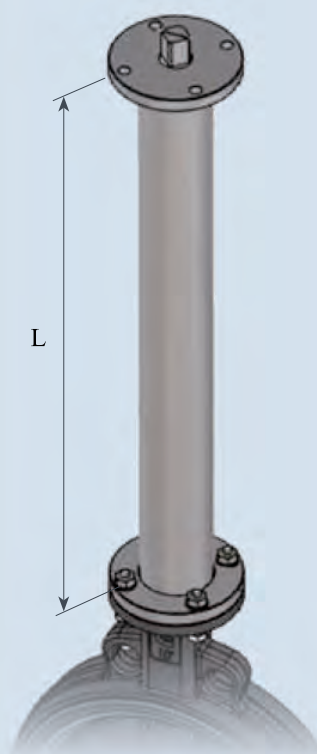


handlever with 2 SPDT or
inductive limit switches

Gearboxes - Aluminium body - HW Series - Cast Iron body - GH Series**Waterproof valve shaft extension**

When necessary, it's possible to extend the valve shaft as indicated in the figure. Construction is in carbon steel with protective paint (on request stainless steel).

"L" measure should be indicated when ordering.



Our technical department is available to solve special applications.

Dimensions

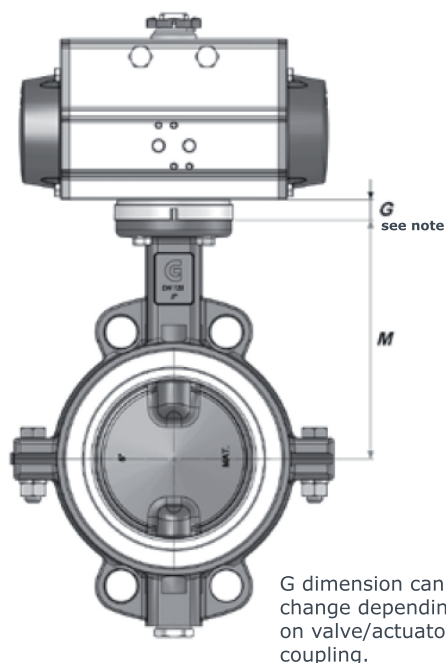
Mod. HW	B	C	D	E	F	G	H		Kg
HW 070	160	48	140	27	80	115	42		1.6
HW 102	215	56	250	33	120	150	60		3
HW 140	325	95	400	51	185	225	80		10
Mod. GH	B	C	D	E	F	G	H	I	Kg
GH10	170	64	200	29	90	122.5	44	52.5	2.2
GH20	179	65.5	200	29	125	144	52	65	3.6
GH21	214	73	300	36	125	162	62	74	4.8
GH30	265	89	350	46	150	202	79	89	12
GH55	300	99	400	49.5	210	229	89	105	13
GH88	350	350	500	55	225	267	112	112	20.1

Coupling valve - actuators

DN	"	mod. HW	mod. GH	A
40	1 1/2	HW070	GH10	138
50	2	HW070	GH10	138
65	2 1/2	HW070	GH10	144
80	3	HW070	GH10	158
100	4	HW070	GH10	173
125	5	HW070	GH10	186
150	6	HW070	GH10	202
200	8	HW102	GH20	202

DN	"	mod. HW	mod. GH	A
250	10	HW102	GH20	270
300	12	HW102	GH20	300
350	14	HW140	GH30	330
400	16	HW140	GH30	355
DN	"	mod. HW	mod. GH	A
500	20	-	GH55	422
DN	"	mod. HW	mod. AB	A
600	24	-	GH88	495

Pneumatic actuators: double action / spring return



Valve seat: PTFE - Fluid: H2O - T: 20° C air: 5,5 Bar

DN	M	PN 6				PN 10				PN 16			
		DA		SR		DA		SR		DA		SR	
		mod.	G	mod.	G	mod.	G	mod.	G	mod.	G	mod.	G
40	130	VA 52	24	VA 75 SR	16	VA 52	24	VA 75 SR	16	VA 63	20	VA 85 SR	16
50	138	VA 63	20	VA 85 SR	16	VA 63	20	VA 85 SR	16	VA 63	20	VA 100 SR	16
65	144	VA 63	20	VA 85 SR	16	VA 75	20	VA 100 SR	16	VA 75	16	VA 100 SR	16
80	158	VA 75	16	VA 115 SR	16	VA 85	16	VA 115 SR	16	VA 85	16	VA 125 SR	16
100	173	VA 85	16	VA 125 SR	16	VA 85	16	VA 125 SR	16	VA 85	16	VA 125 SR	16
125	186	VA 85	16	VA 125 SR	16	VA 100	16	VA 125 SR	16	VA 100	16	VA 140 SR	14
150	202	VA 85	16	VA 125 SR	16	VA 100	16	VA 140 SR	14	VA 100	16	VA 140 SR	14
200	240	VA 115	14	VA 160 SR	14	VA 125	14	VA 180 SR	14	VA 125	16	VA 200 SR	50
250	270	VA 125	14	VA 200 SR	50	VA 140	14	VA 200 SR	50	-	-	-	-
300	300	VA 140	14	VA 200 SR	50	VA 160	14	VA 230 SR	50	-	-	-	-
350	330	VA 160	0	VA 230 SR	100	VA 180	0	VA 270 SR	100	-	-	-	-
400	355	VA 200	0	VA 270 SR	100	VA 230	100	VA 330 SR	100	-	-	-	-
500	422	VA 230	0	VA 330 SR	0	-	-	-	-	-	-	-	-
600	495	VA 330	100	AT 1001 SR	0	-	-	-	-	-	-	-	-

Rack & Pinion Actuators

Max air pressure: 8 bar
5,5 bar (AT series)

Temperature: -20°C / +85°C
-20°C / +80°C (AT series)

Torque range: 8/5059 Nm
13,2/9173 Nm a 5,5Bar (AT series)
Double travel stop open/close: ±5°
-5°/+15 close (AT series)
+5°/-15 open(AT series)

Declutchable manual gearboxes

GD Series

body: aluminium
worm gears: steel
sector gear: ductile iron

shaft: stainless steel
handwheel: steel
protection: IP65
T: -20 / +120 °C

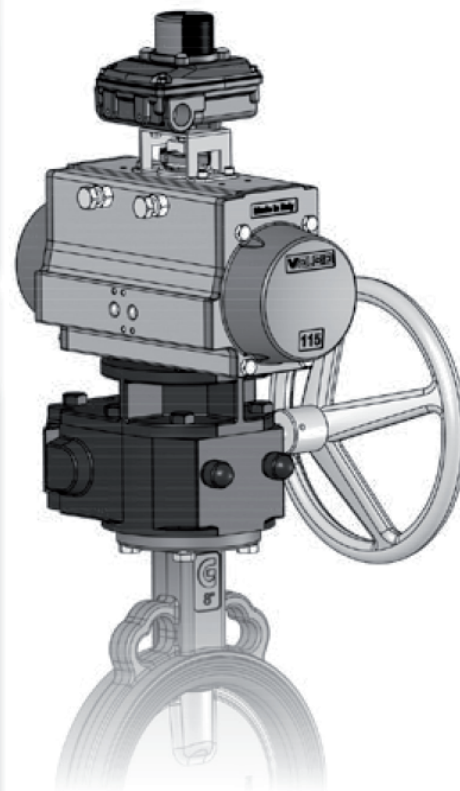
Ø valve	DA actuator double action	SR actuator spring return	emergency gearbox type
DN 40÷150	VA 63-100	VA 75-115	GD070
		VA 125	GD102
DN200	VA 85-100		GD070
DN200-300	VA 115-160	VA 115-160	GD102
		VA 180-200	GD140
DN350-500	VA 140-200	VA 200	GD140

ILGD Series

body: ductile iron GGG40
worm gears: steel
sector gear: ductile iron

shaft: steel
handwheel: steel
protection: IP65 (IP67 on req.)
T: -20 / +120 °C

Ø valve	DA actuator double action	SR actuator spring return	emergency gearbox type
DN040-150	VA 63-100	VA 63-100	ILGD200
	VA 115-125	VA 115-160	ILGD600
		VA 180-200	ILGD900
DN200-300	VA 85-160	VA 115-160	ILGD600
	VA 180-200	VA 180-200	ILGD900
	VA 230	VA 230	ILGD1500
DN350-400	VA 140-200	VA 200	ILGD2400
	VA 230	VA 230	ILGD1500
	VA 270	VA 270	ILGD2400
DN450	VA 180-230	VA 230	ILGD1500
	VA 270	VA 270-330	ILGD2400
DN500	VA 180-230	VA 230	ILGD5000
	VA 270	VA 270	ILGD2400
	VA 330	VA 330	ILGD5000
DN600	VA 270		ILGD2400
	VA 330	VA 330	ILGD5000



Germany + Switzerland

MARTIN LOHSE GmbH

Unteres Paradies 63
89522 Heidenheim
Phone: +49 7321 755-0
sales@lohse-gmbh.de
www.lohse-gmbh.de

Australia, New Zealand, Indonesia,

Singapore, Malaysia

P.T. VOITH PAPER

Jl. Permata V Lot EE - 1
Kawasan Industri KIIC
Karawang 41361, INDONESIA
Phone : +62 267 419 719
Fax : +62 267 419 717

Austria (Papier- + Zellstoffindustrie, Abwasser + Kläranlagen) + CZ, SK,

SLO, SRB, HR, H

Peter Rejter

Handel Mazzetti-Str. 85
3100 St. Pölten
Phone: +43 2742 77366
Fax: +43 2742 77366
office@industriearmaturen.at

Austria

Klinger Gebetsroither GmbH & Co KG

Am Kanal 8-10
2352 Gumpoldskirchen
Phone: +43 2252 60 71 00 3029
Fax: +43 2252 60 71 00 3010
gerhard.praxmarer@gebetsroither.at
www.gebetsroither.at

Belgium

Hanwel Belgium N.V.

Winninglaan 15
9140 Temse
Phone: +32 3 7110353
Fax: +32 3 7110579
info@hanwel.be
www.hanwel.be

Chile

INTERTECH

Prat 116, Of 31
Curicó, Chile
phone +56.075.322033
www.inter-tech.cl
n.flores@inter-tech.cl

People's Rep. Of China

Shanghai Fier Mechanical Co. LTD

Room B4, 15/F HuaFu Bldg.
No. 585 LongHua xi Rd.
ShangHai, China 200232
Phone: +86 21 54591038
Fax: +86 21 54240616
MP: 13611665381
shfier@163.com
www.fier.com.cn

Denmark

Uni-Valve A/S

Sydvestvej 138 – 140
2600 Glostrup
Phone: +45 43 438200
Fax: +45 43 437475
mail@uni-valve.com
www.uni-valve.com

Finland

KLINGER Finland Oy

Tinankuja 3
02430 Masala
Phone: +358 10 4001011
info@klinger.fi
www.klinger.fi

France, MA, TN, DZ

T.N.P.

30 Boussegré
58140 Lormes
Phone: +33 1 559711-11
Fax: +33 1 48835207
contact@tnp.fr
www.tnp.fr

Great Britain

Voith Turbo Ltd.

6 Beddington Farm Road
Croydon, Surrey CRO, 4XB
Phone: +44 208 6673013
Fax: +44 208 6670403
matthew.healy@voith.com

Greece

Niko Mikopoulos, BSc.

Metron Str. 28
17123 Nea Smyrni-Athens
Phone: +30 6 98 305 10 70
n.mikopoulos@nm-bc.com

India

Antrieb Technik Private Limited

59 (old 359) Sidco Industrial Estate
Ambattur
Chennai-600 098
Tamilnadu / INDIA
Phone: +91 44 262-58303
Fax: +91 44 2819-3718
antrieb.technik@gmail.com

Israel

P.B.A Wiesner Agencies Ltd.

P. O. Box 4622
Petach-Tikva 49277
Phone: +972 3 9052111
Fax: +972 3 9052110
ofra@pba.co.il

Italy

Techno Paper S.R.L.

Viale Certosa 269
20151 Milano (MI)
Phone: +39 02 78627750
Fax: +39 02 45471638
info@techno-paper.com
www.techno-paper.com

Japan

Voith IHI Paper Technology Co.Ltd.

River City M-SQUARE 7F
2-1-6 Tsukuda, Chuo-ku
1040051 Tokyo
Phone: +81 3 6221 3108
Fax: +81 3 6221 3126

Korea

C.S-Automation Co., Ltd. (Customer Satisfaction Automation)

#804 Sejung Technovalley
279-5 Songjeong-Dong
Heungdeok-Gu
Cheongju-Si
South Korea. 361-290
Phone: +82 43 276 1332
Fax: +82 43 278 1332
changseol@korea.com

Netherlands

Hanwel B. V.

Jan Tinbergenstraat 209
7559 SP Hengelo
The Netherlands
Phone: +31 74 2650000
Fax: +31 74 2650001
verkoop@hanwel.com
www.hanwel.com

Norway

KSB Norge AS

Holtbråttveien 69
1449 Drøbak
Phone: +47 917 19995
firmapost@ksb.com
www.ksb.com/en-no

Philippines

R. Dan and Co., Inc.

Lot 6-9 Block 5 Greenway Business
Park
Bulihan, Silang,
Cavite Philippines 4118
Phone: +63 960 690 0244
ester.poe@robertdan.com.ph
www.robertdan.com.ph

Poland

Waldemar Kulicki

ul. Heweliusza 37/4
87-148 Papowo Toruńskie
Phone: +48 509 46 64 25
waldemar-kulicki@wp.pl
www.wkulicki.eu

Rep. of South Africa

Voith Turbo (Pty) Ltd

P.O. Box 13171
Witfield, 1467
Gauteng, SOUTH AFRICA
Phone: +27 11 418 4000
Fax: +27 11 418 4080
info.vtza@voith.com
www.rsa.voithturbo.com

Spain, Portugal

CELPAP EQUIPOS, S.L.

C/Amposta, 14-18
08174 Sant Cugat del Vallés
(Barcelona)
Phone +34 93 415 18 75
celpap@celpap.com
www.celpap.com

Sweden

PA-Ventiler AB

Sagbäcksvägen 3B
43736 Lindome
Phone: +46 31 992500
Fax: +46 31 992503
info@paventiler.se
www.paventiler.se

Switzerland

dampfEXPERTE GmbH

Häsiweg 33
5018 Erlinsbach
Phone: +41 62 5448090
roger.fehr@dampfexperte.ch
www.dampfexperte.ch

Taiwan

E-Chen Engineering Co., Ltd.

3F-3, No. 151, Sec. 4,
Hsin-Yi Road,
Taipei, Taiwan, R.O.C.
Phone: +886 22 7056185
Fax: +886 22 7045967
echen123@ms15.hinet.net

Thailand

Weston Myer Ltd.

8 Soi Seri-Thai 58
Seri-Thai Road
10510 Minburi Bangkok
Phone: +66 2 3745869
Fax: +66 2 375-1179
comm1@westonmyer.com

Turkey

Sanrep Kağıt San. ve Tic. Ltd. Şti.

Altıyol, Kuşdili Caddesi No:19/7
H.Fazlıoğlu İş Merkezi
34714 Kadıköy – İSTANBUL
Phone: +90 216 345 40 48
Fax: +90 216 330 73 12
sanrep@sanrep.com
www.sanrep.com

USA, Canada, Mexico

Voith Paper Inc.

2200 N. Roemer Rd.
Appleton, WI 54912-2237
Phone: +1 920 – 358 – 2396
Fax: +1 920 – 731 – 5126
VPAWSpareParts@voith.com